

## Scaling-up strategies for controllable biosynthetic ZnO NPs using cell free-extract of endophytic *Streptomyces albus*: characterization, statistical optimization, and biomedical activities evaluation

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### Abstract

A cell-free extract of endophytic *Streptomyces albus* E56 was used to biosynthesize ZnO nanoparticles under fed-batch conditions. Process optimization using Plackett–Burman and response surface methods increased lab-scale yield from 4.36 to 7.59 g/L (~1.6-fold). Scale-up using a 7 L pre-culture and a 70 L stainless steel bioreactor with exponential pulse feeding achieved a 31.25-fold increase (~155 g/L). The resulting ZnO/MnO<sub>2</sub> composite showed strong antimicrobial activity.



**Winpact Model: FS-07 & FS-V-D**

### Introduction

Microbial biosynthesis of ZnO nanoparticles offers eco-friendly and controllable alternatives to chemical methods. However, there's a gap in scalable processes. This study fills it by using fed-batch fermentation for bioprocess scale-up from lab to semi-industrial level with characterized antimicrobial efficacy..

### Materials and Methods

Cultivation was firstly optimized in lab fed-batch mode. Scale-up involved a stirred 7 L pre-culture followed by fed-batch fermentation in a 70 L stainless steel bioreactor, applying exponential pulse feeding with a 1:200 N/C ratio over 120–312 h. Dissolved oxygen was maintained above 20% via airflow and agitation.

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## Results

- Lab-scale yield increased  $\sim 1.6\times$  (4.36  $\rightarrow$  7.59 g/L ZnO NPs).
- Pilot scale fed-batch in 70 L reactor increased yield  $31.25\times$  (to  $\sim 155$  g/L).
- SEM/TEM showed 6–18 nm spherical particles.
- Antimicrobial testing revealed substantial inhibition zones against drug-resistant bacteria and pathogens (e.g., *Salmonella paratyphi* inhibition zone  $\sim 53$  mm).

## References

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